














Date: Thursday, 26/10/2006 1:11:48 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LOCK CHANNEL
Job Number : 29144	
Estimate Number : 10358	
P.O. Number : <i>N/A</i>	Part Number : D2345
This Issue : 26/10/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2345 REV.A
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 29144	Material : <i>N/A</i>
Written By : 	Due Date : 05/11/2006 Qty: 10 Um: Each
Checked & Approved By : 	
Comment : Est.Rev: 99.05.31 Re-format DM Est Rev:C Now on Waterjet 06-10-26 JLM	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	M304S18GA 304/316 .050 Sheet
 	
Comment: Qty.: 0.0554 sf(s)/Unit Total : 0.5544 sf(s) 304/316 .050 Sheet <i>M100997</i>	
2.0	WATER JET FLOW WATER JET
 	
Comment: FLOW WATER JET 1-Cut as per Dwg D2345 <i>M 06 11 06</i> (12) Dwg Rev: <i>A</i> Prog Rev: <i>A</i> 2-Deburr if necessary	
3.0	QC2 INSPECT PARTS AS THEY COME OFF MACHINE
  (12)	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>M 06 11 06</i>	
4.0	QC8 SECOND CHECK
 	
Comment: SECOND CHECK <i>06/11/06</i> (12)	
5.0	SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1
 	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr if necessary. <i>06-11-09 12</i>	

Date: Thursday, 26/10/2006 1:11:48 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK CHANNEL

Job Number: 29144

Part Number: D2345

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2345 using DT8241

SB 06/11/14 (12)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

MA 06/11/16 (12)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST40

EB 06/11/17 (12)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

EB 06/11/17

Job Completion



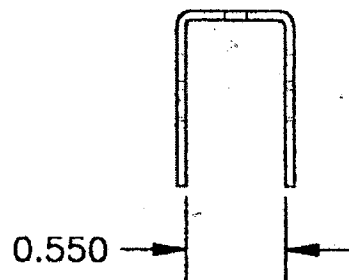
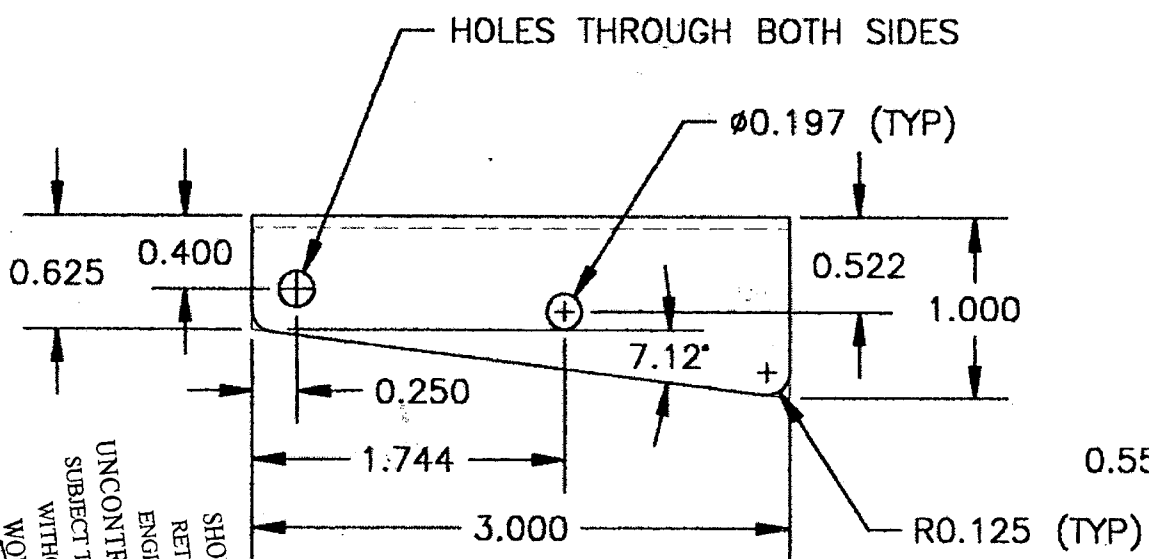
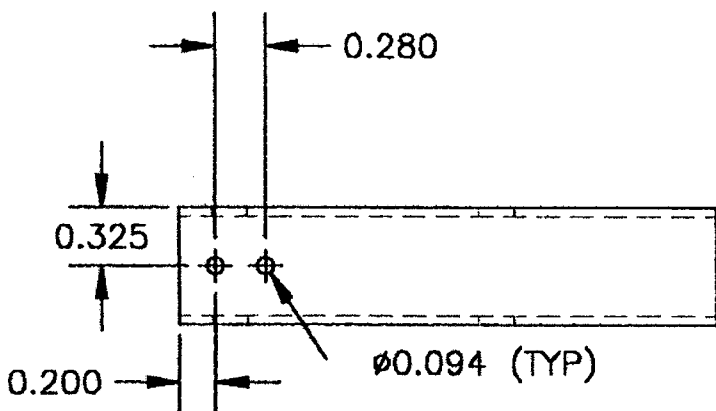
u 06/11/17

**DART**



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	REV. A
DATE	95:02:21	TITLE	LOCK CHANNEL	SHEET 1 OF 2
				SCALE 1:1

RELEASED  
990602 KLE



MATERIAL: 304/316 SS 0.050 THICK  
BEND RADIUS: 0.032

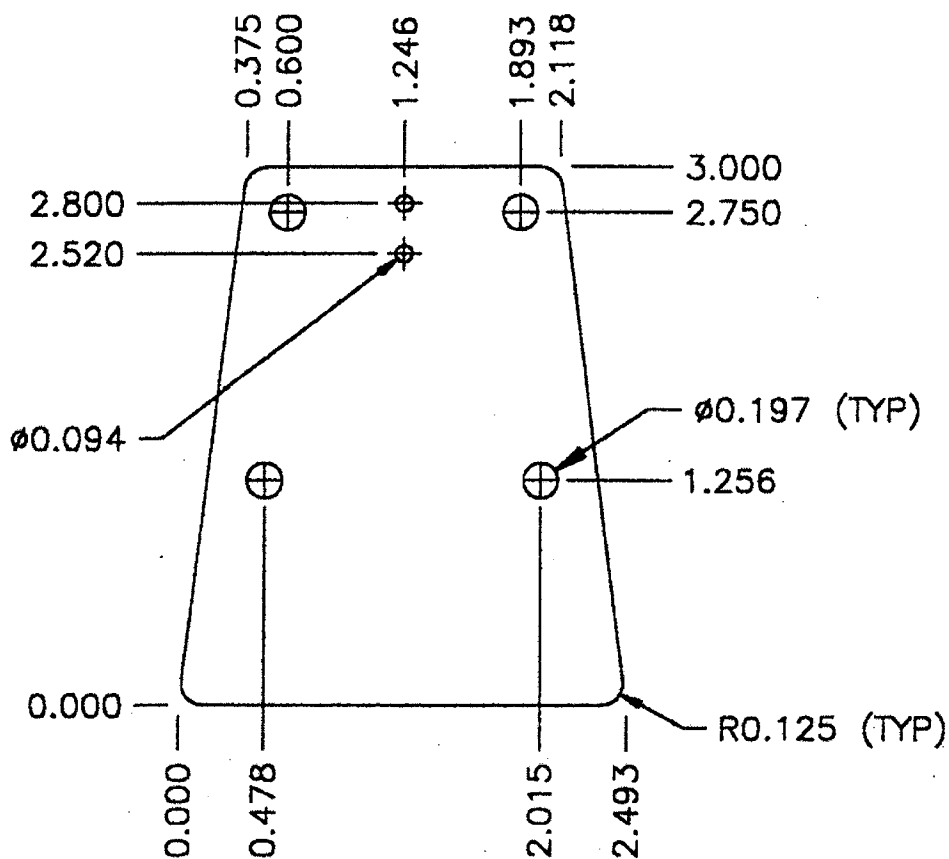
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29144

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO. D2345	REV. A SHEET 2 OF 2
CHECKED BW	APPROVED	TITLE LOCK CHANNEL	SCALE 1:1
DATE 95:02:21			

**RELEASED**  
01.06.02 KE



D2345 FLAT PATTERN  
MATERIAL: 304/316 SS 0.050 THICK

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